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Approvals

EU Europe

EC prototype test conducted by

TÜV Rheinland Am Grauen Stein 51105 Köln



Reg. NO. 194

(6

Generally recognized technical regulations and the quality assurance system ISO 9000 are carefully applied during the development and production of SICK products.

1 General

Receiver

unit

1 General



Fig. 1. Threshold values for an MSL multi-beam photoelectric safety switch

| Maximum scanning range | 20 or 70 m |
|-------------------------|--------------------------|
| Minimum beam gap | 50 mm (resolution 73 mm) |
| Maximum beam gap | 500 mm |
| Minimum number of beams | 2 beams |
| Maximum number of beams | 35 beams |
| Minimum housing length | 300 mm |
| Maximum housing length | 1800 mm |
| Minimum resolution | 75 mm |

1.1 Features

The special features of the MSL multi-beam photoelectric safety switch are as follows:

For practical applications, the following specifications apply

(Fig. 1):

- Modern micro-processor technology and specially developed ICs (ASICs)
- Actively monitored semiconductor outputs
- Connectable terminal chamber with PG connector or quickdisconnect plug
- Short response time (20 ms)
- Large signal reserve (factor 2)
- Optical synchronization of sender and receiver unit
- Multi-flank guarding possible by using corner mirrors
- Certified to pr EN 50 100
- EC prototype test

- Functions: External device monitoring Restart inhibit
- Muting as additional module

2 Device/System Construction

SICK MSL



2 Device/System Construction





Fig. 3. System construction of MSLZ photoelectric safety switch

The MSL has a modular design. All of the optical and electronic components are accommodated in a torsionally rigid yet slim-line housing. The MSL multi-beam photoelectric safety switch comprises

MSLS sender unit and
 MSLE receiver unit

Both function with at least 2 and max. 35 light beams (*Fig. 2*). The individual light beams between the sender and receiver unit produce a protective field which is defined by the number of beams and the gap between them.

The position of the light beam is indicated by a marking on the housing.

The sender and receiver are synchronized optically, i.e. no electrical connections are required between the two components.

The MSL-Z variant ...

... of the MSL photoelectric safety switch is, like the MSL, a noncontact safety device – but with one active and one passive side. It is suitable for access guarding and hazardous zone guarding with passive mirror side. As with the MSL, the MSLZ meets the requirements of pr EN 50 100, safety category 4.

The active side contains the sender and receiver elements spaced to provide a beam gap of 500 mm (*Fig. 3*). The passive side is produced using corner mirrors. The scanning range is the distance between the sender and receiver element. The following reference values apply to the MSLZ:

| Gap: | | |
|---------------------|-----|----|
| Active/passive side | 7.5 | m |
| Beam gap | 500 | mm |
| | | |

3 Functioning

3 Functioning

Both the receiver and the sender are supplied with 24 V direct voltage.

The sender module light pulses are fed to the receiver module.

3.1 Status indicator

The respective operating states are indicated by indicators on the sender and receiver unit of the MSL (*Fig. 4*).

3.2 Diagnosis elements

The LEDs on the sender and receiver (or on the MSLZ) are also used for diagnosis of the respective operating status. See *Table 1a* (for senders **up to serial number 9652xxx**), *1b* (for senders **from serial number 9701xxx**) and *2*.

3.3 Diagnosis aids

The indicators on the sender and receiver unit enable rapid troubelshooting for the Service department.



Fig. 4. Indicators on the sender and receiver unit of the MSL multi-beam photoelectric safety switch

| Amber | Yellow | Function / cause |
|-----------|-------------------|---------------------------|
| Lights up | | Operating voltage applied |
| | Lights up | Sender active |
| | Does not light up | MCC test; lockout |

Tab. 1a. LEDs on the sender: up to serial number 9652xxx

| Amber | Yellow | Function / cause |
|--------------|------------------|-------------------------------|
| Lights up | | Operating voltage applied |
| Flashes (8/s | s) Flashes (8/s) | Lockout: sender |
| | Flashes (1/s) | MCC test |
| | Lights up | Sender active, range 1570 m |
| | Yellow out | Sender active, range 0.5…20 m |

Tab. 1b. LEDs on the sender: from serial number 9701xxx

| Mode Green Red Amber | | Mode Function / Caus | | |
|-------------------------|------------|----------------------|-----------------------------|----------------------------|
| | | Amber | Amber Yellow | |
| Continuous | | | Light beam free and outputs | |
| | | | | active |
| | Continuous | | | Light beam broken and |
| | | | outputs inad | tive |
| | Continuous | | Flash 1/s | Actuate command unit |
| | Continuous | Flash 2/s | Flash 2/s | Lockout: contacts released |

Tab. 2. Indicators on the receiver unit or on the MSLZ

4 Applications and Operating Conditions

SICK MSL





4.1 Applications

The MSL multi-beam photoelectric safety switch is used to monitor and guard access to danger areas.

Typical applications are:

- Hazardous zone guarding (*Fig. 5*)
- Access guarding for processing centers (*Fig. 6*), punch and stacking machines, palletization systems, and paving machines

4.2 Operating conditions

The protective function of the MSL can only be provided if the following requirements are satisfied:

- It must be possible to influence control of the machine or system electrically (MC = machine tool).
- It must be possible to stop the hazardous motion of the machine at any time.
- The MSL must be configured in such a way that entering the hazardous zone breaks at least one light beams.

Shutdown can only be ensured if the full diameter of the light beam (23 mm) is broken.

Release is only possible by reversing the restart inhibit (RES) using a command unit.

The command unit must be configured in such a way that it cannot be actuated from within the hazardous zone.

The MSL must be positioned so that, when the light beams are broken, the point of operation can only be reached when the danger status of the PT is lifted. The prerequisite for this is that a safety distance is maintained between the light beams and the nearest point of operation. This safety distance is determined according to pr EN 999 (see 5.2 Safety gap to point of operation).

Personnel located within the danger area but outside the protective field are not detected. Therefore, it must be ensured that all dangerous states only exist if there are no personnel located within the danger area. Implementation and installation of the safety devices are subject to the official and legal regulations. These regulations vary according to the application.

4.3 Corner mirrors

By using the MSL and one corner mirror, it is possible to monitor two sides of a danger area. If two corner mirrors are used, it is possible to monitor three sides (*Fig. 7*). Each mirror reduces the scanning range by 10 m.



Fig. /. Multi-flank access guarding of danger areas using MSL multi-beam photoelectric safety switch

5 Mechanical Configuration and Mounting

SICK MSL



Fig. 8. Safety gap and height from point of operation for vertical multi-beam access guarding

5.1 General

The MSL can be operated in any installation position. The devices are installed so that the danger area can only be reached by breaking at least one beam. Selection of the MSL type (i.e. number of beams and distance between beams) is determined by the requirements of the machine and official regulations.

During risk analysis, it must be taken into account that it must not be possible to bypass the protective field by:

- creeping under the light beams
- reaching over the light beams
- reaching between two light beams
- climbing between two light beams

5.2 Safety gap to the point of operation

A safety gap must be maintained between the protective field and the point of operation. This gap is to ensure that the point of operation can only be entered if the hazardous motion of the machine has stopped (*Fig. 8*). The safety gap (to pr EN 775, 999, and 294) depends on:

- the machine stopping time,
- the response time of the safety device, and
- the approach speed

The stopping time is a measured variable of the machine.

5.2.1 General formula to determine the safety gap to pr EN 999

The safety gap S is calculated using the following formula:

S = (K • T) + C

- **S** Safey gap in mm
- **T** Stopping time of machine + response time of active optoelectronic protective device (AOPD)
- **C** Allowance for calculated safety gap in mm
- **K** Approach speed

5.2.2 Safety gap for multibeam access guarding to pr EN 999

Several individual beams are used to prevent the entire body or parts of the body that are larger than the minimum beam gap from entering the danger area. For access guarding, an approach speed of 1600 mm/s is used as the basis for the approach speed. C is 850 mm.

The minimum distance to the danger area is calculated using the following formula:

S = (1600 mm/s • T) + 850 mm

| Number of beams | Height above reference level, e.g. floor, in mm | Beam gap in mm |
|-----------------|--|-------------------|
| 2 | 400, 900 | 500 |
| 3 | 300, 700, 1100 | 400 |
| 4 | 300, 600, 900, 1200 | 300 |

Tab 3. Number of beams, height above reference level, and beam gap

5.2.3 Safety gap for horizontal multi-beam danger area guarding to pr EN 999

The safety gap for horizontal zone guarding is calculated using the following formula:

S = (1600 mm/s • T) + (1200 mm – 0.4 • H)

Height of protective field above the reference level, e.g. floor, in mm.

With this configuration, the height (H) of the protective field must not be greater than 1000 mm. During risk assessment, unintentional access by creeping under the light beams must also be taken into consideration. The minimum permissible height (H) of the protective field must be calculated as follows:

H = 15 (d – 50 mm)

d Resolution of safety device

The resolution is derived from beam gap + light beam section.







Fig. 10. Correctly installed, correctly aligned, no deflection









10

5.3 Distance to reflective surfaces

Reflective surfaces within the sender and receiver may cause deflection resulting in obstacles not being detected. A minimum distance a must therefore be kept between the reflective objects and the optical axis (*Fig. 10*). The distance (a) depends on the dimension between the sender and receiver unit and on the alignment of the devices (*Fig. 11*).

5.4 Multiple guarding

If two MSL units are used per guarding system, it must be ensured that the two units cannot influence each other. Since the light beams diverge, their cross-section becomes greater as the distance between the MSLS and MSLE increases. The light beams from the sender unit may only be received by its accompanying receiver unit. To eliminate any mutual influence, it must be ensured that they are positioned correctly during installation (*Fig. 12*).

5.5 Mechanical mounting

4 sliding brackets with M5 thread are provided as standard fixtures to mechanically mount each sender and receiver unit. These sliding brackets are attached to the slot on the side of the housing. Pivotting or shock-absorbing brackets are available as an optional extra on request (*Fig. 13*). The sliding bracket can be used where no large mechanical tolerances have to be compensated. The pivoted bracket allows the sensor to be adjusted horizontally by $\pm 2^\circ$.

In addition, the brackets can also be used with recessed shock absorbers in order to reduce the stress caused by vibration. Sliding nuts in the housings are used to attach the bracket to the sender and receiver units.

Note

To prevent the photoelectric switch from being moved, the supports must be attached at a distance of 20 to 30 mm from the end caps.



Fig. 13. Possibilities for mechanically mounting the MSL (top to bottom): mounting bracket, pivoted bracket, and bracket with shock absorption

5.6.1 Post 400



5.6.2 Post 500



5.6.3 Corner mirror PSK 45



Fig. 16. Dimensional drawing of corner mirror PSK 45



The corner mirror PSK 45 (Fig. 16) is unsuitable for mounting to columns. The order number 5 306 053 includes a mounting kit. The corner mirror PSZ is spezially designed as the passive element of the MSLZ (*Fig. 17*). The mirrors are fitted in the MSLZ housing profile. The PSZ has the following advantages:

- nor mirror cleaning required (IP65 housing)
- simple alignment
 tolerates slight misalignment

6 Operating Modes

6 Operating Modes

In the case of MSL multi-beam photoelectric safety switches, it is possible to select different operating modes at the device (depending on requirements).

6.1 Restart inhibit (restart switch)

- without restart inhibit: When the protective field has been broken and released again, the protective field is automatically reactivated without a command unit having to be actuated (e.g. start button), and the MC can continue its hazardous motion once the beam path is free. In this case, the restart inhibit must be an element of the MC's control system.
- with restart inhibit: When the protective field has been broken and released again, the outputs are only reactivated after a command unit has been actuated. The MC can then continue its hazardous motion once the light beam is free.

6.2 External device monitoring (EDM)

External device monitoring is a safety function which checks to ensure that the contacts and relays directly connected to the outputs are functioning correctly.

Deselecting external device monitoring

- If a reliable PLC is used
- If external device monitoring is used in the machine control system

Electrical connection of the receiver unit and the exact functional principle are described in 7.3.3 External device monitoring input.

The voltage supply must be disconnected when the operating mode is changed.

6.3 Muting with additional MSM module

Transporting material to the production site without interrupting operating procedures is a problem often faced in automatic production processes. The photoelectric safety switch is not able to distinguish between material and personnel. The muting circuit with its external sensors and additional module is a solution to this problem. Muting briefly deactivates the protective field provided by the photoelectric switch to allow objects to be transported into the danger area. The interaction of the photoelectric light switch, the muting sensors, and the muting controller in the additional module enable the system to make a simple distinction between personnel and transported objects, and this in turn ensures safety.

Typical applications for muting circuits are:

- access guarding for high-bay racking warehouses
- access guarding for palletization systems
- access guarding for welding systems
- access guarding for automatic assembly lines

The following can be used as muting sensors:

- photoelectric switches
- photoelectric proximity switches
- inductive sensors
- mechanical switches

Detailed functional and connection information can be found in the technical description for muting.

7 Electrical Installation

7 Electrical Installation

7.1 General

Connection of the MSL components is simple. The sender and receiver units are connected directly to the machine controller. No other evaluation units are required.

The length of the cables to the machine controller must not exceed 70 m. The exact requirements are listed in Tab. 10 *Technical Data.*

The sender unit is connected to the machine controller using a 5-wire connection. The receiver unit is connected to the machine controller using an 8-wire connection. The maximum cable cross-section that can be used is 1.5 mm² solid and 1 mm² with jacket. Both components have a plug-in terminal strip in the terminal chamber. Alternatively, the terminal chamber (end cap) is also available with prepared plug insert.

Both components are supplied with a direct voltage of 24 V DC (\pm 20 %).

In accordance with pr EN 60 204, the external power supply must bridge brief power failures lasting 20 ms ($U_{min} = 18$ V). Suitable power supply units are available from SICK as accessories (Siemens Series 6 EW 1).

Note:

The MSL must be de-energized before it is connected to the power supply or before the electrical connection is modified.

7.2 Sender unit

Fig. 18 shows the electrical connection diagram for the sender unit.

7.2.1 MCC test input

Testing allows the connected switching elements to be checked. The sender is switched off during testing.

An NC relay in the machine controller is connected to the test input (MCC = machine control contact). Testing is triggered with a min. tripping time of 75 ms (*Fig. 19*).

The machine controller must conduct the test when the machine is in a non-dangerous motion phase, otherwise the MC receives a shutdown signal.

Note

The MSL does not provide any protection during the test procedure.

7.2.2 Scanning range of the sender unit

Sender scanning range 15 m ... 70 m: The connection diagram for sender units with this scanning range is shown right in Fig. 20.

Note

The jumper must be attached between 5 and 6 on the terminal strip (if the PG connector is used) or in the cable entry (if the Interconnectron plug is used).











Fig. 20. MSL range switching: 70 m

7.3 Receiver unit

The electrical connection diagram for the receiver unit and MSLZ is shown in *Fig. 21*.

7.3.1 Switching output

Both outputs OSSD 1 and OSSD 2 are actively monitored PNP semi-conductor outputs. The outputs have a carrying capacity of max. 0.5 A and are not potential-free.

If the light beam is free, the two outputs are HIGH (active). The output voltage U_a of both channels depends on the supply voltage U_V and the switched load and is at least:

 $U_{a} = U_{v} - 2.5 V$

Note

Connection of the receiver outputs OSSD 1 and OSSD 2 (Fig. 23)

- An additional supply voltage must not be applied to the outputs
- Both output signals must be processed separately. They must not be connected in series or parallel.

7.3.2 Contamination output (OWS)

The contamination output (OWS) is a PNP semi-conductor output which is HIGH (active) if the light beam is free and contamination is present (no signal reserve) (*Fig. 22*). The contamination output is neither potential-free nor fail-safe. The OWS outputs of several MSLs can be connected together to *one* sensor switch or one PLC input.



Fig. 21. Connection diagram for the receiver unit and MSLZ



Fig. 22. Contamination output



Fig. 23. Connection diagram for command unit and contacts with external device monitoring

Light grid contaminated: Voltage at output high Light grid not contaminated: Voltage at output low Output current 100 mA

7.3.3 Input for external device monitoring (EDM)

External device monitoring is used to check the switching elements (e.g. contacts) which are triggered by the sensor outputs. External device monitoring is performed whenever the light beam is broken before the MC restarts and begins its hazardous motion.

The outputs of the light grid and switching elements are HIGH (active) if the light beam is free. If external device monitoring is selected as the operating mode using the DIP switches, the switching element contacts to be monitored are connected to the EDM input (Fig. 23). EDM waits until the contacts have reached their normal position (+24 V) and then isolates the outputs OSSD 1 and OSSD 2 (HIGH (active) if light beam is free). This happens since the two NC contacts (k 1, k 2) must close if the switching elements (K 1, K 2)return to their normal position when the light beam is broken.

After 300 ms, the external device monitoring system waits until the switching elements become active. The input contacts k 1 and k 2 must then be open.



Fig. 24. Connection for the command unit at the receiver unit or MSLZ

7.3.4 Command unit input restart switch (RES)

If the operating mode with restart inhibit is selected (Chapter 6.2), an NO contact is connected to the + 24 V power supply at the command unit input (*Fig. 24*). If the light beam is free, the yellow LED on the receiver flashes to indicate this: actuate command unit.

When the command unit is actuated and then released, the sensor activates the outputs OSSD 1 and OSSD 2 (green LED lights up on the receiver).



7.4 Typical circuits

8 Connection Diagrams

8 Connection Diagrams

8.1 Connection diagram for plug-in terminal chamber

Figs. 28 and *30* show the pin assignment in the MSL's terminal chamber.

8.2 Layout of plug inserts

Fig. 29 shows the layout of the Harting plug. *Fig. 31* shows the layout of the Interconnectron plug.

Note

If the Interconnectron plug is used, a power supply with reliable electrical separation to DIN/VDE 551 must be used.

| Pin | Function |
|-----|----------|
| 1 | 24 V DC |
| 2 | 0 V |
| 3 | Test out |
| 4 | Test in |
| 5 | SR |
| 6 | SR |
| 7 | ÷ |

Tab. 4. Pin assignment of the sender unit (Interconnectron, Harting)

| Pin | Function |
|-----|----------|
| 1 | 24 V DC |
| 2 | 0 V |
| 3 | OSSD 1 |
| 4 | OSSD 2 |
| 5 | RES |
| 6 | EDM |
| 7 | OWS |
| 8 | Ð |
| 9 | n. c. |
| 10 | n. c. |
| 11 | n. c. |
| 12 | n. c. |
| | |

Tab. 6. Pin assignment of the receiver unit and MSLZ (with Harting plug)



Fig. 28. Terminal strip in the connection chamber



Fig. 29. Pin assignment of the Harting R15 plug





Fig. 30. Pin assignment of the sender and receiver



Fig. 31. Pin assignment of the Interconnectron plug for the sender (left) and receiver unit or of the MSLZ (right)



9 Status Indicator: Causes and Error Analysis

9 Status Indicator: Causes and Error Analysis

Tab. 6 gives errors, their causes, and rectification.

Note

A distinction must be made between senders with serial numbers as follows:



| | Fault | Cause | Checks and rectification |
|------------------------|---------------------------------|---|--|
| nit 9652xxxx | Amber LED does not light up | No supply voltage | Check voltage |
| | Yellow LED does not light up | Sender inactive | Change MSLS |
| | | Break between terminal 3 and 4 | Check for breaks |
| sr u ∕o. | | (test contact) | |
| to N | | Device in LOCKOUT | Operating voltage on/off, if the yellow LED still does |
| Se up | | not light up, change MSLS. | |
| Š | Amber LED does not light up | No supply voltage | Check voltage |
| ₹ X | Amber and yellow LEDs flash 8/s | Device in lockout | Operating voltage on/off |
| 970 | | | Change MSLS |
| sru ∕o. | | | Contact SICK Service |
| to l | Yellow LED flashes 1/s | Break between terminal | Check continuity |
| up Up | | 3 and 4 (test contact) | |
| | Indicator on MSLS is lit, | No supply voltage at the MSLE | Change voltage at MSLE |
| | none of the four indicators | | Change MSLE |
| lit | lights up on the MSLE | | |
| 'n | The red LED on the MSLE | System maladjusted | Realign MSLE and MSLS |
| ivel | is permanently lit (light not | MSLE receiver unit faulty | Change MSLE |
| scei | received) | Break at MSLS test input | Check testing |
| Å | Amber LED and red LED | System or corner mirror maladjusted | Realign system and/or corner mirror |
| | on the MSLE is lit | Exit window of MSLE/MSLS and/or | Clean exit window and/or corner mirror |
| | | corner mirror contaminated | |
| | Green LED and amber LED | Exit window of MSLE/MSLS and/or | Clean exit window and/or corner mirror |
| | on the MSLE are lit | corner mirror contaminated | |
| | Red LED and amber LED | Exit window and/or corner mirror | Clean exit window and/or corner window and |
| Ŏ | are lit and the yellow LED | contaminated and prompt: | actuate command unit |
| unit: | flashes on the MSLE | actuate command unit | |
| ler (| Red LED on the MSLE is lit | Device in LOCKOUT | Operating voltage on/off, if the green LED still |
| rs ienc | and the amber and/or yellow | | does not light up, change MSLE |
| ato he s | LEDs flash | Contacts not picked up | Check NC contacts k 1 and k 2 |
| ndic n tl | Red LED on the MSLE is lit | Command unit not actuated | Actuate and release command unit |
| = 0 | and the yellow LED flashes | | |
| | The red LED on the MSLE is | 24 V DC continuously applied to RES input | Check RES |
| | permanently lit | during operation | Operating voltage OFF/ON |
| | | | |

10 Technical Data MSL



10 Technical Data for Multi-Beam Photoelectric Safety Switch (MSL)

| Protective field range (Range), type-dependent Beam gap | Min. 0,5 m 15 m 50 mm | Тур. | Max. 20 m 70 m 500 mm |
|--|--|-----------------------------------|--|
| Resolution (type-dependent) | 73 mm | | |
| Protection class | I | | |
| Enclosure rating | IP 65 | | |
| Supply voltage U_v | 19,2 V | 24 V | 28,8 V |
| Ripple ¹) | | | 2,5 V _{ss} |
| Voltage if power fails (20 ms) | 18 V | | |
| Synchronization | optical, without sepera | te synchronization cable | |
| On-transition time after applying the supply voltage of sender and receiver | | 1,5 s | |
| Sender Unit | | | |
| Test output | | U _v – 1,4 V | |
| Test input | | | |
| Input resistance (HIGH) Sender, inactive (Test) Sender, active Reaction time on test | 2,4 kΩ (against 0 V) 0 V 17,8 V | 90 ms | 5 V U _v 100 ms |
| Wave length | | 880 nm | |
| Power consumption | | | 7 W |
| Weight (for MSLS 03-140) | | 3,14 | |
| Receiver unit | | | |
| Supply connections (OSSD) Switching HIGH (U _{eff}) Switching current Leakage current ³) Load capacity Switching frequency ⁴) Load inductance | 2 PNP semiconductors, sl U _v – 3 V 5 mA | nort-circuit protected ²), crosse | d connection-monitored U _v 500 mA 2,4 mA 2,2 μF 2,2 H 4/s |
| Test impulse data ^s) Test impulse width Test impulse rate | 70 μs 1 ms | 140 μs 9 ms | 160 μs 10 ms |
| Permissible cable resistance between unit and load ⁶) | | | 2,5 Ω |
| Response time | | | 20 ms |
| Switch-on time after break in light-beam | | 30 ms | 420 ms |
| Power consumption | | | 5 W |
| External contact monitoring input | | | |
| Input resistance | 2,5 k Ω (against 0 V) | | |
| Working position at | 18,5 V | | U |
| Rest position at | 0 V | | 5 V |
| Permissible response time of contactors | no restriction | | 300 ms |
| - similarior response and or contactors | | | |
| | | | |

Voltage in DC - Reference point for measured values: equipment plug

| | Min. | Тур. | Max. |
|--|--|--|---|
| Input resistance (HIGH) | 2.5 k Ω (against 0) | \wedge | |
| Command unit operated at | 18,5 V | | U _v |
| Command unit released | 0 V | | 5 V |
| Duration of command unit operation | 50 ms | | |
| Contamination signalling output open collector | not short-circuit-pr | oot | 100 mA |
| Weight (for MSI F 03-140) | | 3.14 kg | |
| Connection | Plug-in terminal cha | amber | |
| Max. conductor cross section | | | 1 mm ² with sleeve 1,5 mm ² without sleeve |
| Cable length | Dependent on load The technical speci | d, power supply unit and fications must be observe | wire cross-section. ed. |
| | shielded | | |
| Safety satesony | Turce 4 | and external contact me | ontoning. |
| Tastad to | Type T | 1 upd 2 | |
| | | | |
| Annoient operating temperature | | | + 35 C |
| storage temperature | - 25 °C | | + /0 ~C |
| Air humidty (non-condensing) | 15 % | | 95 % |
| Vibration resistance | 5 g, 10 55 Hz to | IEC 68-2-6 | |
| Shock resistance | 10 g, 16 ms to IEC | 68-2-29 | |
| Dimensions | see 11, Dimension | al drawings | |
| Jimensions | see 11, Dimensiona | al drawings | |

¹) The voltage must not exceed or fall below the set limits.

²) Applies for voltages between U_v and 0 V.

Δ

⚠

Δ

³) In the case of an error (interruption of the 0 V cable) the output behaves like a resistor > 13 k Ω after U_v. The downstream control element must identify this state as LOW. The safe PLC detects this state.

⁴) With a low switching frequency, the max. permissible load inductance is higher.

⁵) In the active state, the outputs are tested in a cycle (switch LOW briefly). When selecting the downstream control elements ensure that the test impulses with the parameters listed above do not lead to a shutdown.

⁶) The individual conductor resistor to the downstream control element must be limited to this value so that a crossed connection between the outputs can be identified. (EN 60 204 *Electrical Equip. of Machines, Part 1: General Requirements* must be observed.)

11 Dimensional Drawings

11 Dimensional Drawings MSL PG 13,5 alternative cable connector PG 9 ۱ Cable Ø cable Ø 4 to 8 mm ft ž 6 to 12 mm 5 T Œ ш •= Ľ В ∢ Detail 1 section A Œ ш 27.5 23*) Detail A 14 52 6 3.5 \bigcirc 10.5 *) optical axis sender of exit window MSL with 73 mm resolution Α В C D Е E R MSL 14-105 650 835 675 80 107 78 50 В С Α D E F R MSL 17-105 800 825 80 107 78 50 MSL 02-150 500 684 524 80 107 77 500 985 MSL 03-122 440 597 437 80 107 50 220 MSL 20-105 950 1135 975 80 107 78 50 MSL 23-105 1100 1285 1125 80 107 MSL 03-140 800 985 825 80 107 78 400 78 50 MSL 20-107 1330 1585 1425 80 107 148 70 MSL 26-105 1250 1435 1275 80 107 78 50 MSL 29-105 1400 1586 1426 80 107 79 50 **MSL 23-107** 1540 1736 1576 80 107 89 70 MSL 32-105 1550 1736 1576 80 107 79 50 MSLZ 01-150 500 684 524 80 97 87 500 **MSL 35-105** 1700 1886 1726 80 107 79 50

SICK MSL

12 Selection Table, MSL

Sender unit MSL

| Sender Beams | Beam gap mm | Scanning range m | Туре | Part number |
|-----------------|----------------|---------------------|---------------|-------------|
| 2 | 500 | 0.5 20 | MSLS 02-15021 | 1 013 748 |
| 2 | 500 | 15 70 | MSLS 02-15011 | 1 012 295 |
| 3 | 220 | 0.5 20 | MSLS 03-12221 | 1 013 749 |
| 3 | 220 | 15 70 | MSLS 03-12211 | 1 013 763 |
| 3 | 400 | 0.5 20 | MSLS 03-14021 | 1 103 750 |
| 3 | 400 | 15 70 | MSLS 03-14011 | 1 013 746 |

| Sender | | | | |
|--------|------------|----------------|---------------|-------------|
| Beams | Resolution | Scanning range | Туре | Part number |
| | mm | m | | |
| 20 | 93 | 0.5 20 | MSLS 20-10721 | 1 016 067 |
| 20 | 93 | 15 70 | MSLS 20-10711 | 1 015 702 |
| 23 | 93 | 0.5 20 | MSLS 23-10721 | 1 015 924 |
| 23 | 93 | 15 70 | MSLS 23-10711 | 1 015 866 |
| 14 | 73 | 0.5 20 | MSLS 14-10521 | 1 016 529 |
| 14 | 73 | 15 70 | MSLS 14-10511 | 1 016 522 |
| 17 | 73 | 0.5 20 | MSLS 17-10521 | 1 016 530 |
| 17 | 73 | 15 70 | MSLS 17-10511 | 1 016 523 |
| 20 | 73 | 0.5 20 | MSLS 20-10521 | 1 016 531 |
| 20 | 73 | 15 70 | MSLS 20-10511 | 1 016 524 |
| 23 | 73 | 0.5 20 | MSLS 23-10521 | 1 016 391 |
| 23 | 73 | 15 70 | MSLS 23-10511 | 1 016 390 |
| 26 | 73 | 0.5 20 | MSLS 26-10521 | 1 016 532 |
| 26 | 73 | 15 70 | MSLS 26-10511 | 1 016 525 |
| 29 | 73 | 0.5 20 | MSLS 29-10521 | 1 016 533 |
| 29 | 73 | 15 70 | MSLS 29-10511 | 1 016 526 |
| 32 | 73 | 0.5 20 | MSLS 32-10521 | 1 016 534 |
| 32 | 73 | 15 70 | MSLS 32-10511 | 1 016 527 |
| 35 | 73 | 0.5 20 | MSLS 35-10521 | 1 016 535 |
| 35 | 73 | 15 70 | MSLS 35-10511 | 1 016 528 |
| | | | | |

12 Selection Table, MSL

The order numbers for the MSL device variants

- with/without external contact monitoring
- with/without restart inhibit

are available on request.

Receiver unit MSL and MSLZ ...

... without Muting

| Receiver | | with RES and ED | м |
|---------------|--------------------|-----------------|-------------|
| Beams | Beam gap | Туре | Part number |
| | mm | | |
| 2 | 500 | MSLE 02-15011 | 1 012 296 |
| 3 | 220 | MSLE 03-12211 | 1 013 764 |
| 3 | 400 | MSLE 03-14011 | 1 013 747 |
| MSLZ | | | |
| Sender-/rece | eiver unit MSLZ | | |
| 1 | 500 | MSLZ 01-15031 | 1 013 771 |
| Gap: active/p | oassive side 7.5 m | | |

| Receiver with RES and EDM | | DM | |
|---------------------------|------------|---------------|-------------|
| Beams | Resolution | Туре | Part number |
| | mm | | |
| 20 | 93 | MSLE 20-10711 | 1 015 703 |
| 23 | 93 | MSLE 23-10711 | 1 015 867 |
| 14 | 73 | MSLE 14-10511 | 1 016 536 |
| 17 | 73 | MSLE 17-10511 | 1 016 537 |
| 20 | 73 | MSLE 20-10511 | 1 016 538 |
| 23 | 73 | MSLE 23-10511 | 1 016 392 |
| 26 | 73 | MSLE 26-10511 | 1 016 539 |
| 29 | 73 | MSLE 29-10511 | 1 016 540 |
| 32 | 73 | MSLE 32-10511 | 1 016 541 |
| 35 | 73 | MSLE 35-10511 | 1 016 542 |
| | | | |

... with Muting

| Receiver | Beam gap | with RES and ED | M |
|---|--|-----------------|-------------|
| Beams | mm | Type | Part number |
| 2 | 500 | MSLE 02-15051 A | 1 015 566 |
| 3 | 220 | MSLE 03-12251 A | 1 015 567 |
| 3 | 400 | MSLE 03-14051 A | 1 015 568 |
| MSLZ Sender-/rece 1 Gap: active/p | eiver unit MSLZ 500 bassive side 7.5 m | MSLZ 01-15061 A | 1 015 569 |

RES Restart inhibit

EDM External device monitoring

13 Selection Table, Accessories

13 Selection Table, Accessories

| Туре | Designation | Order number |
|-------------------|---|------------------------|
| Mounting bracket | Sliding block, | |
| | packing unit 4 pcs *) | 2 017 550 |
| | Sliding block, extra, packing unit 1 pce | 5 305 719 |
| | Mounting set 1: Mounting bracket, rigid, packing unit 4 pcs | 7 021 352 |
| | Mounting set 2: Mounting bracket, pivoted, packing unit 4 pcs | 2 017 751 |
| | Mounting set 3: Mounting bracket, pivoted, with vibration absorber | |
| | packing unit 4 pcs | 2 017 752 |
| | Mounting set 4: Mounting bracket, pivoted, with vibration and shock | |
| | absorber, packing unit 4 pcs | 2 018 742 |
| Power supply unit | Power supply unit, 24 V DC, 2.5 A | 6 010 361 |
| | Power supply unit, 24 V DC, 4 A | 6 010 362 |
| AR 60 | Alignment aid | 1 012 522 |
| | Adapter AR 60/MSL | 2 016 629 |
| | for assembly in device column and if the | |
| | mounting bracket is installed at beam height | |
| | Adapter AR 60 MSL/FGS, clip-on | 4 030 282 |
| Connection | Terminal chamber with PG cable guide | |
| Interconnectron | Device plug, crimp, | |
| | attached to terminal chamber | |
| | for sender unit (9-pole) | 2 017 536 |
| | for receiver unit (12-pole) | 2 017 537 |
| | for receiver unit (12-pole) angled | 2 017 755 |
| Harting R 15 | Device plug crimp | 2017733 |
| | attached to terminal chamber | |
| | for sender unit, straight | 2 018 549 |
| | for receiver unit, straight | 2 010 517 |
| | for condenuit, straight | 2 010 330 |
| | for sender unit, angled | 2 017 001 |
| | Cable gland for conden and receiven unit, cable diare, 11, 15 nore | 2 010 551 |
| | Cable gland for sender and receiver unit, cable diam. 11 15 mm | 6 011 105 |
| 1.12 1 | Cable gland for sender and receiver unit, cable diam. 15 20.5 mm | 6 011 058 |
| Hirschmann | Device plug, crimp, | |
| | attached to terminal chamber | 7 004 054 |
| | for sender unit (6-pole + PE) | / 021 354 |
| | for receiver unit (6-pole + PE) | 2 018 539 |
| | for receiver unit (11-pole + PE) | 2 018 584 |
| | Cable gland for sender and receiver unit, straight (6-pole + PE) | 6 006 612 |
| | Cable gland for sender and receiver unit, angled (6-pole + PE) | 6 006 613 |
| | Cable gland for receiver unit, straight (11-pole + PE) | 6 010 549 |
| Muting module MSM | | 1 013 769 |
| | Muting lamp with 2 m of cable with plug and brackets for MSM | 2 017 768 |
| | Muting lamp with 10 m of cable and plugs for MSM | 2 018 504 |
| | Sensor cable with one plug for MSM | |
| | 2 m | 6 010 974 |
| | 5 m | 6 010 976 |
| | 10 m | 6 008 652 |
| | Sensor cable with two plugs, one for the MSM and one for the i.e. WT 24 | |
| | 2 m | 6 008 649 |
| | 5 m | 6 008 650 |
| | Angled plug for muting sensor without cable | 6 008 651 |
| | Share lamp | 6 008 654 |
| | Spare housing | 6 008 645 |
| Columna | Mimon column 100 complete with mimon | 1 015 040 |
| Columns | Linuary column 400 complete with militors | |
| | Housing column 400 | 2 UI8 I33 1 015 044 |
| | Hausing solvers 500 | |
| | | 2018 154 |
| | Mounting assembly for MSL in column assembly | |
| | (one mounting assembly required per sender | |
| _ | and per receiver) | 2 01 / 541 |
| Spares: | Insert for mirror column with 45° mirror 400 or 500 | 2 018 537 |
| PSK 45 | Corner mirror, not suitable for post assembly | 5 306 053 |
| | | 1 01E (02 |

*) Four sliding blocks for both sender and receiver are included in the basic package

The basic package is indicated by the gray background





DESCRIPTION

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MSM Muting Expansion Module

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MSM Muting Expansion Module

Abbreviations

MSM Muting expansion module mounted on MSLE
 MSLE Multibeam photoelectric safety switch: Receiver
 MSLS Multibeam photoelectric safety switch: Sender
 MSLZ Multibeam photoelectric safety switch with active sender/receiver unit with passive mirror unit
 OSSD Output Signal Switching Device
 PSZ Corner mirror

1 About this document

1.1 Function of this document

This document provides information on deployment of the muting expansion module MSM. It does not replace the technical description of the photoelectric safety switch MSL. It contains information on

- Application
- Mounting
- Electrical installation
- Ordering

1.2 Target group of this document

This document is intended for planning and development engineers of machinery and plant which is to be fitted with optoelectronic safety devices.

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Section 1

MSM Muting Expansion Module

1.3 Information contained in this document

This technical description contains information necessary for selection and deployment of the device. However, the planning and installation of safety devices on power-driven machinery requires fundamental specialist knowledge which this *technical description* does not provide. Furthermore, all official and legal regulations must be observed. In this respect, too, this document is unable to provide comprehensive details on all relevant regulations. In Germany, the directives of the employers' liability insurance associations (ZH 1/597) and the Machinery Directive 89/392/EEC ff. must in particular be observed.

More detailed information concerning accident prevention and optoelectronic safety devices can be obtained directly from SICK AG (including *Safe Machines* - a SICK guide to the use of optoelectronic safety devices) or your local SICK office or representative.

1.4 Symbols used in this document

Some of the information presented in this document is highlighted in order to ensure quick access to it:

| Note | A "Note" gives information about special features of the device |
|----------------|---|
| Explanation | An "Explanation" provides background knowledge on a topic; it promotes understanding of the technical aspects of operating the device. |
| Recommendation | A "Recommendation" helps to ensure optimum working with the device. |
| | |



Warning notice!

A warning notice protects against accidents.

Always read warning notices thoroughly and follow the instructions given in them carefully.

Safety

MSM Muting Expansion Module



The device can only fulfill its safety role if it is used correctly. In particular, this means that it must be installed "safe" - that is, to be fail-safe.

The muting expansion module MSM (in conjunction with the multibeam photoelectric safety switch MSL) conforms to the safety requirements in accordance with

• Safety category type 4 to pr EN 50 100

2.1 Areas of use of the device

Multibeam photoelectric safety switches (MSL) with the MSM muting expansion module are non-contact safety devices to protect access to hazardous areas, including a muting function for the automated transport of material into the hazardous area.

2.2 Conditions of use of the device

The MSM in conjunction with the MSL may only be used as stipulated under subsection 2.1, *Areas of use of the device*. If it is used for any other purpose, or if any modifications are made to the device - including during mounting and installation - all warranty claims against SICK AG shall be rendered void.
MSM Muting Expansion Module

2.3 General safety instructions and safety measures



Safety instructions

Safety

As the muting module is used in conjunction with the photoelectric safety switch MSL, the safety instructions given in the technical description of the MSL must also be followed.

The following points must be observed in order to guarantee conditions of use of the muting module:

- The instructions on electrical connection and commissioning must be followed.
- Installation and electrical connection is to be performed only by specialist personnel with practical technical training and knowledge of the applicable safety regulations.
- The device must be tested and commissioned into operation by qualified personnel, where stipulated by the applicable rules and regulations.
- The personnel operating the machine fitted with the photoelectric safety switch must be instructed as to its use by specialist personnel prior to beginning work. Said instruction is the responsibility of the machine owners.
- > Prior to initial commissioning the following points must be observed:
 - 1. The hazardous area must be in full view of any person activating the restart or override commands.
 - 2. Muting sensors must be arranged such that muting cannot be triggered unintentionally by any person (*Fig.* 1 and 2).



Fig. 1: Opposing sensors must not be activated simultaneously



Fig. 2: Adjacent sensors must not be activated simultaneously

MSM Muting Expansion Module

Safety

- 3. Muting must only be activated within the time span when the pallet with its load is blocking access to the hazardous area.
- 4. Muting must be activated automatically, but must not be dependent on one single electrical signal.
- 5. Muting must not be entirely dependent on software signals.
- 6. The muting condition must be cancelled, and the safety device re-primed, as soon as the pallet has passed through.

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3.1 System setup

The existing sender/receiver unit setup of the MSL or MSLZ is supplemented by the muting module MSM. It is accommodated in the same housing as the photoelectric safety switch, and is attached to the receiver unit by a mounting rail (*Fig. 3*).



Fig. 3: One unit: photoelectric safety switch and muting expansion module

In order to differentiate between people and materials, additional sensor signals are required. Two or four sensors can be connected for this purpose. The number of sensors is determined by the geometry of the object being detected and by the applicable safety requirements. The safe functioning of testable sensors is automatically tested by the muting module (see 3.3.1).

Product description

Technical Description **MSM** Muting Expansion Module

A muting indicator lamp is also essential for operation. It signals the increased safety risk during muting. It must always be connected in operation, as its functioning is monitored.

The sensors and the lamp are plugged directly into the muting module and supplied with the 24 V DC operating voltage.

3.2 Mode of functioning of the device

The muting module logically evaluates the signals of the connected muting sensors and, when a valid muting condition is encountered, mutes the photoelectric safety switch. The material will automatically pass through on this conveyor.

Muting condition

Using one sensor pair:

A1&A2

Muting of the MSL

Using **two** sensor pair:

| A 1 & A 2 | Muting of the MSL |
|-----------|-------------------|
| B1&B2 | Muting of the MSL |

For a **short time** the following condition must apply:

A 1 & A 2 & B 1 & B 2 (for the other sensor pair to adopt the muting condition)

Section 3

Product description

Technical Description

MSM Muting Expansion Module

3.3 System components

3.3.1 Sensors

Generally, any kind of sensor can be used:

- Optical sensors
- Inductive sensors
- Mechanical switches
- Signals from the controller

The muting sensors must, however, have the following technical data:

| Sensor output | PNP, relay output |
|----------------------------------|--|
| Power supply | 24 V DC \pm 20 % |
| Max. power consumption per senso | r 0,25 A |
| Max. cable length | 10 m |
| Muting sensor output voltage | 24 V ± 20 % |
| Input resistance of MSM | $>$ 1 k Ω |
| Plug connection | (pre-assembled cables from SICK or self-wired plugs; see 5.2, Muting sensors and muting indicator lamp and 9, Selection tables) |

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MSM Muting Expansion Module

Testable sensors

The MSM automatically tests the sensors, but at present it can only test the following optical sensors:





Fig. 4: Optical sensor as testable sensor

Fig. 5: Photoelectric reflex switch as testable sensor

Note With the photoelectric reflex switch the reflector must be mounted on the traversing material. If this is not possible, the sensor can only be used in "non-testable" form.

Technical requirements for testable sensors:

- Test in active state (when material activates sensor).
- Sensor output signal "LOW" in active state.

Functions of testing

To ensure that the muting sensor is connected and functioning, when the sensor is active a short test signal (LOW signal) is sent to the sensor every 20 minutes and its response (HIGH signal at the output) is awaited. The test pulse lasts 30 ms and has no influence on the muting function.

Advantages of testable sensors

- Additional safeguard against manipulation
- · Defects in the muting sensor are revealed
- Faster material flow is made possible, because the material can be placed directly end-to-end on the conveyor.

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MSM Muting Expansion Module

Non-testable sensors

The non-testable sensors include all other sensor types not mentioned in the preceding subsection. For non-testable sensors the sensor output signal is "HIGH" in the active state. The following safety rules apply to the use of non-testable sensors:

- On power-up all muting sensors must be inactive, otherwise the muting indicator lamp will flash at 2 Hz (twice per second).
- With continuous muting, simultaneity monitoring of the muting sensors must be selected.
- The cables between the MSM and the sensors must be laid with care to avoid crossed connections between the cables of the sensors of one pair.
- **Recommendation** SICK recommends using SICK optical muting sensors. They can be used according to type (light or dark switching), in testable/non-testable form. Their setting is described in subsection 3.4, Selectable device functions.

| Sensor | Туре | Testable | Non-testable |
|---|---|--------------------------------------|-----------------|
| Photoelectric proximity | WT 24 WT 27 | Dark-switching | Light-switching |
| switch | WT 260 | Not possible | Light-switching |
| Photoelectric | WL 24 WL 27 | Dark-switching, Reflector movable | Dark-switching |
| Terrex Switchi | | on object | Dark-switching |
| | WL 260 | Not possible | |
| Through-beam photoelectric switch | WS 24 / WE 24 WS 27 / WE 27 WS 260 / WE 260 | Not possible | Dark-switching |

Table 1: Selection and setting of the SICK optical muting sensors in muting applications: all outputs PNP; other designs possible

Product description

Technical Description

MSM Muting Expansion Module

3.3.2 Muting indicator lamp

An external muting indicator lamp is required to signal the muting function.

Note This lamp is essential. Without it the muting function is not possible. This also applies if the lamp fails. Exception: in override (manual acknowledgment, see 6, *Override,* and 6.2, *Muting with integral override*).

Technical data:

| Power supply | 24 V DC (supplied via MSM) |
|-------------------|-------------------------------------|
| Bulb output | max. 4 W Current range 20 200 mA |
| Max. cable length | 10 m |
| Bulb life | approx. 2500 h |

SICK offers three different muting indicator lamp variants as accessories (see *Figs.* 6 to 8).



Fig. 6: Muting indicator lamp, LED version, with mounting bracket Fig. 8: Muting indicator lamp, version with incandescent bulb, with mounting bracket and kit for mounting in groove on side of MSL

MSM Muting Expansion Module

3.4 Selectable device functions

The device has selectable functions. They should be selected to suit the respective application.

The configurations are:

Sensor test

Setting of whether testable or non-testable muting sensors are connected.

· Simultaneity monitoring

The sensors of one sensor pair must be activated within 3 seconds when the function is selected; otherwise no muting is possible. The function is intended to protect against manipulation (e.g. masking of an optical sensor). Therefore activate whenever the application permits.

• Number of sensor pairs

Set the number of sensor pairs used (1 or 2).

• Total muting time

The total muting time must not exceed 60 seconds; otherwise muting is interrupted. The function is intended to protect against manipulation (as simultaneity monitoring). When total muting time monitoring is selected a conveyor stop is ignored by the MSM.

Note When the cap on the MSM is unscrewed, DIP switches can be accessed to select the desired configuration. For this, two DIP switches must always be set in the same direction, depending on function (see *Table 2*).

| Function | Associated | Function: | |
|--|------------|----------------|---------------|
| | switches | | |
| Sensor test | 1 and 5 | off | on |
| Simultaneity monitoring (3 s) | 2 and 6 | off | on |
| Number of sensor pairs | 3 and 7 | 1 sensor pairs | 2 sensorpairs |
| Total muting time (60 s) | 4 and 8 | off | on |
| | | Switch setting | |
| Factory default (all switches down) | | up | down |
| | p own | | |

Table 2: Functions of the DIP switches

On the following pages we present examples of applications which also include a number of examples of DIP switch settings.

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Product description

Technical Description **MSM** Muting Expansion Module

Section 3

3.5 **Application examples**

The following examples show how setups with one or two sensor pairs might look. Since there are no limits to the sensor setups, only a few common examples are presented, in order to illustrate the principle of their setup.

3.5.1 Principles in the setup of muting sensors

The muting sensors must always be arranged such that the material can pass unhindered, but a person is reliably detected. In addition to the **general safety instructions given in subsection 2.3**, we also recommend that you follow the principles set out below:

• The sensors should detect only the material and not the means of conveyance (pallet or vehicle), so that no persons can drive into the hazardous area (*Fig.* 9).



Fig. 9: The sensors should detect the load, not the pallet

 Secure the setup against manipulation, where appropriate use differing sensor types in combination and/or link to signals from the controller.

Even better:

Use testable optical sensors with background suppression, such as WT 24 from SICK (*Fig. 10*).



Fig. 10: Recommended: photoelectric proximity switch with background suppression, such as WT 24

MSM Muting Expansion Module

• Where possible, select the monitoring function "Simultaneity monitoring 3 s" and/or "Total muting time 60 s" on the MSM. These functions help to reveal crossed connections and continuous manipulation to the sensor. Consequently, the sensors must not be too far apart (in the direction of the conveyor), so that the material can reach the sensors within the given times. Formula:

Sensor spacing = Conveyor speed x 3 s (or 60 s as appropriate)

 The material (pallet, vehicle ...) must be detected by the muting sensors over its entire length; that is, there must be no interruption of the sensor output signals.
 This is of particular importance where material is shifted on the pallet

or where different materials vary the reference height for the sensors.

- Each muting operation must be complete before new material reaches the first sensors again.
- Since internal evaluation of the sensor signals takes some time, the material's detection point must not be too close to the light beams of the photoelectric safety switch. A minimum distance must therefore be maintained (*Fig. 11*).



Fig. 11: For the detection line of the muting sensors a minimum distance to the beams of the photoelectric safety switch must be maintained **Product description**

Technical Description **MSM** Muting Expansion Module

3.5.2 Muting with two sensor pairs, serial setup

Figure 12 shows a serial setup of the muting sensors. Material flow is possible in both directions, because the setup is symmetrical. Suitable sensors:

• All kinds of sensors



Fig. 12: Muting with two sensor pairs, serial setup

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Section 3

MSM Muting Expansion Module

3.5.3 Muting with two sensor pairs, parallel setup

Figure 13 shows a parallel setup of the muting sensors. Material flow is possible in both directions, because the setup is symmetrical. Suitable sensors:

- All kinds of non-optical sensors
- Optical scanners (photoelectric proximity switches), where possible with background suppression; avoid mutual interference







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setup

MSM Muting Expansion Module

3.5.4 Muting with one sensor pair, crossed sensors

Figure 14 shows a crossed setup of two muting sensors. Material flow is possible in both directions.

Note Use terminals A1 and A2.

Suitable sensors:

- Through-beam photoelectric switches
- Photoelectric reflex switches



Fig. 14: Muting with one sensor pair, crossed sensors

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Section 3

MSM Muting Expansion Module

Mounting

4 Mounting

The muting module is shipped ready mounted on the multibeam photoelectric safety switch (MSL). The MSL can be mounted as before, merely allowing for the additional space required for the muting module (for mounting of MSL see relevant technical description or MSL operating instructions).

The sensors and the muting indicator lamp are mounted as described in the preceding sections.

If the MSM muting module is ordered separately, mounting instructions are supplied with the device.

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MSM Muting Expansion Module



5.1 Photoelectric safety switch

The terminals of the receiver unit MSLE are located on the MSM. As there are no other changes in terms of electrical connections, the *MSL Technical Description* applies in this respect.

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MSM Muting Expansion Module

5.2 Muting sensors and muting indicator lamp

The muting sensors are connected via cable plugs to the MSM. The maximum connectable cable length is 10 metres, and the maximum connectable cable cross-section 0.75 mm². Cable diameters: $3.0 \dots 6.5 \text{ mm}$

If only one sensor pair is connected, terminals A 1 and A 2 on the MSM are used. As already described, the number of sensor pairs used must be set on the DIP switches on the MSM.





Fig. 15: Angled plug for muting sensor (order no. 6 008 651)

Fig. 16: Connections on the MSM muting expansion module





Fig. 17: Connection diagram, muting sensor: device plug on MSM

Fig. 18: Connection diagram, muting indicator lamp: device plug on MSM

Note

When connecting the muting sensors and lamp please lamp please ensure the following:

- > Does the contact assignment on the sensor and on the MSM match ?
- > Wire test connection only on testable sensors.
- \geq 0 V of MSM lamp connection must not be connected to external 0 V.
- When using non-testable sensors, lay cables with care to avoid crossed connections.

Override

MSM Muting Expansion Module

Technical Description

6 Override

The override function allows material left within the range of the photoelectric safety switch to be easily removed (e.g. after a power failure, emergency-off stop, etc.). For this the photoelectric safety switch is manually muted.

Reccommendation

For a system reset (power off/on) an additional switch is useful.

6.1 Muting with standard override

The override is implemented by an external circuit. By way of an additional key-operated switch relays K 1 / K 2 are switched directly to 24 V and so override outputs OSSD 1 and OSSD 2 (*Fig. 19*).



Instructions for connection

- The override function must only be activated by means of a keyoperated switch (with forced resetting device and 2 switching contacts for K 1 / K 2) in machine or controller manual mode.
- The override key-operated switch and the button for the restart inhibit must not be identical.
- The key-operated switch must be mounted such that the hazardous area is in full view from it.



Fig. 19: Circuitry example: override function

Note For software release see rating plate. If no software release is printed on it, software release 1.8 applies.



Override

Technical Description

MSM Muting Expansion Module

0nly: MSLE xx-1xx6xx; MSLZ xx-1xx2xx; MSM 02-xx

6.2 Muting with integral override

With integral override the photoelectric safety switch can be muted after an error by way of the restart button. This is signalled by the muting indicator lamp flashing at a frequency of 2 Hz (twice per second).

Explanation

Muting modules with integral override have a different part number to the standard version (see 9, *Selection tables*).



Instructions for connection

- The override and restart buttons are identical.
- The button must be mounted such that the hazardous area is in full view from it.
- If the override button needs to be pressed in two successive muting cycles, the muting setup and the sensors must be checked.
- Affix the supplied safety notice (reference to operation and connection of the command unit) in a clearly visible position next to the command unit.

Note It is advisable to use the internal MSL restart inhibit as shown in the following circuit diagram (Fig. 20).



Fig. 20: Circuitry example with integral override version

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MSM Muting Expansion Module

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Depending on the software status of the MSM, different preconditions apply and different functions are implemented.

Note For software release see rating plate. If no software release is printed on it, software release 1.6 applies.

| | Software release< 1.6 | Software release \geq 1.6 |
|-------------------------------------|--------------------------|----------------------------------|
| Number of muting sensor pairs | 2 | 1 or 2 |
| Restart after timeout errors on MSM | Deactivate | Override button |
| | muting sensors | or |
| | | deactivate muting sensors |
| Online diagnosis | Not possible | Possible |
| MSL software upgrade for | Possible for MSL as from | Possible for MSL as from |
| override function | serial no. 9 710 xxxx | serial no. 9 710 xxxx |
| Operation despite error situation | Not possible | For 30 min. by repeated starting |
| (e.g. lamp defective) | | with override |

Table 3: Software releases and functions implemented in them

(4)

MSM Muting Expansion Module

7 Fault diagnosis

The illuminated signals on the display panels of the sender and receiver units of the MSL provide unambiguous fault diagnosis. Additional information is delivered by the muting indicator lamp's flash mode. If only the MSM is defective, the photoelectric safety switch remains operational on its own, with its safety function.

7.1 Illuminated signals on receiver unit of MSL/MSM: Diagnostic table

As well as error messages which may originate from the receiver of the photoelectric safety switch (see Fault diagnosis), the presence or defective state of the muting indicator lamp is also signaled.

| LEDs, Receiver unit | Condition | Cause | Test and remedy |
|--------------------------------------|-------------------|---------------------------------|--|
| Green LED lit Yellow LED flashing | Free light path | Defective muting indicator lamp | Replace muting indicator lamp, check muting lamp output (4 W) |
| Red LED lit Yellow LED flashing | Broken light path | Defective muting indicator lamp | Replace muting indicator lamp, check muting lamp output (4 W) |

Table 4: Malfunction indication on multibeam photoelectric safety switch MSL

| | Causes Sta | | Standard Override | | Test and remedy | |
|-------------|--------------------------|-----|-------------------|----------|------------------------------|--|
| | | 0 | sw < 1.6 | sw ≥ 1.6 | | |
| | | | | | | |
| 2-Hz-flash | Start/sequence error | • | • | • | Deactivate sensors | |
| 2 x in 1 s | | | • | • | Override possible | |
| | Simultaneity/ | • | • | • | Deactivate sensors | |
| | total time error | | | • | Override possible | |
| 1 x in 10 s | Configuration error | • | • | • | Check DIP switch setting | |
| 2 x in 10 s | Muting sensor test | • | • | • | Check functioning of sensors | |
| | only on testable | | / | | | |
| | sensors | | 0 0 | | | |
| | Impermissible override | L L | • | | Establish permissible | |
| | start conditions | | | | start condition | |
| | Override for longer than | | | • | Switch off and back on, | |
| | 30 min | | | | test muting setup | |
| 3 x in 10 s | Internal error | • | • | • | Switch off and back on | |
| | | | | | | |

Table 5: Malfunction indication by the muting indicator lamp

If no software release is printed on the rating plate, software release < 1.6 applies.

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Section 7

Technical Description

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MSM Muting Expansion Module

7.2 Procedure for fault diagnosis based on a flowchart



Fault diagnosis

Fig. 21: Flowchart for muting indication when commissioning

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MSM Muting Expansion Module

7.3 Procedure for replacing the muting indicator lamp

The muting indicator lamp should be replaced as set out in the flowchart below (*Fig. 22*).



Fig. 22: Flowchart for replacement of the muting indicator lamp

If no software release is printed on the rating plate, software release < 1.6 or < 1.9 as appropriate applies.

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Technical data

MSM Muting Expansion Module



8.1 Technical data MSM

| Operating data | |
|-------------------------------|-----------------------------|
| Power supply | 24 V DC \pm 20 % (as MSL) |
| Enclosure rating | 1 |
| Safety category | Type 4 |
| Protection | IP 65 |
| Ambient operating temperature | 0 55 °C |
| Air humidityAir humidity | 15 95 % |
| Storage temperature | – 25 75 °C |
| Vibration resistance | 5 g, 10 55 Hz to IEC 68-2-6 |
| Shock resistance | 10 g, 16 ms to IEC 68-2-29 |
| | |

Power consumption max.Power consumption max.

7 W (without sensors and muting indicator lamp)

The functioning of the MSM is independent of its mounting.

8.2 Other technical data

| Sensors | |
|-----------------------|--|
| Muting indicator lamp | |

Receiver unit

Section 3.3.1 Section 3.3.2

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MSM Muting Expansion Module

8.3 Dimensional drawings



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Selection tables

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MSM Muting Expansion Module

Selection tables

Description

| Description | Part no. | |
|---|-----------|--|
| MSM muting module, separate, supplied unmounted *) | 1 013 769 | |
| MSM muting module with integral override, separate, | | |
| supplied unmounted *) | 1 015 699 | |
| MSM indicator lamp with bulb | | |
| incl. 2 m lead, plugs and mounting bracket | 2 017 768 | |
| incl. 10 m lead, plug | 2 018 504 | |
| MSM indicator lamp with LED | 6 020 745 | |
| incl. 2 m lead, plug | 2 019 909 | |
| incl. 10 m lead, plug | 2 019 910 | |
| Muting sensor cable | | |
| 2 m, complete with plugs, for WT 24 only | 6 008 649 | |
| 5 m, complete with plugs, for WT 24 only | 6 008 650 | |
| 2 m, with plug for MSM and free end | 6 010 974 | |
| 5 m, with plug for MSM and free end | 6 010 976 | |
| 10 m, with plug for MSM and free end | 6 008 652 | |
| Angled plug for muting sensor | 6 008 651 | |
| max. 0,75 mm ² , for cable diameters | | |
| 3,0 6,5 mm | | |
| Replacement parts | | |
| Replacement bulb for muting indicator lamp, 4 W | 6 008 654 | |
| Replacement housing for muting indicator lamp | 6 008 645 | |
| Cap for device plug on MSM | 6 011 170 | |

*) For fitting on MSL

$\label{eq:module} \mbox{Muting expansion module mounted on MSLZ or MSL receiver unit}$

| Beams | Beam spacing | Туре | Part no. | Muting Standard Override | Muting Integral Override | |
|--|--------------|-----------------|-----------|---------------------------------------|---------------------------------------|--|
| 2 | 500 mm | MSLE 02-15011 | 1 012 296 | _ | - | |
| | | MSLE 02-15051 A | 1 015 566 | • | - | |
| | | MSLE 02-15061 A | 1 015 701 | _ | • | |
| 3 | 220 mm | MSLE 03-12211 | 1 013 764 | _ | - | |
| | | MSLE 03-12251 A | 1 015 567 | • | - | |
| | | MSLE 03-12261 A | 1 015 851 | _ | • | |
| 3 | 400 mm | MSLE 03-14011 | 1 013 747 | _ | - | |
| | | MSLE 03-14051 A | 1 015 568 | • | - | |
| | | MSLE 03-14061 A | 1 015 700 | - | • | |
| MSLZ Sender/receiver unit | | | | | | |
| 1 | 500 mm | MSLZ 01-15061 | 1 015 569 | _ | _ | |
| | | MSLZ 01-15061 A | 1 015 569 | • | _ | |
| | | MSLZ 01-15021 A | 1 015 803 | - | • | |
| Distance active/passive side max. 7.5 m (with PSZ: 6.5 m)s | | | | | | |

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10 Index

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WSU 26/2 – WEU 26/2 Photoelectric Safety Switch





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Standards and Regulations

To be observed in use and installation



Warning

Failure to observe may result in dangerous operation

Usage



Information regarding how to use the product correctly and efficiently

Approvals

EU Europe

EC prototype test conducted by

BG - Berufsgenossenschaft

- (Trade association)
- Fachausschuß Eisen und Metall III (Technical committee for iron and metal III) Graf-Recke-Str. 69 D-40239 Düsseldorf

Approval number: 97074



Generally recognized technical regulations and quality assurance system ISO 9000 are carefully applied during the development and production of SICK products.

This technical description must be observed when installing and commissioning the WSU 26/2 - WEU 26/2. Inspection and commissioning must be carried out by specialists, if this is specified in the directives or guidelines.

1 General Introduction

1 General Introduction

The WSU 26/2 / WEU 26/2 photoelectric safety switch is a single-beam non-contact protective system. It consists of a WSU light sender and a WEU light receiver. The light beam between the emitting and receiving units provides access protection for hazardous areas.

The safety switch is designed for industrial applications. Its features include

- universal usability
- easy installation
- solid construction
- heated front screen, i.e. it can be deployed even in unfavorable ambient conditions.

The WSU/WEU complies with safety requirements according to pr EN 50.100, safety category type 4.

The following key data are applicable in practical use:



Fig. 1: System construction of the WSU 26/2 / WEU 26/2 photoelectric safety switch

3 Description of Function

SICK WSU 26/2 - WEU 26/2

2 Device/System Construction

The WSU/WEU comprises:

WSU 26/2 sender unit and
WEU 26/2 receiver unit

Each complete break in the light beam between the light sender and light receiver triggers a signal which can be used to immediately stop the dangerous movement of the power-driven machinery (abbreviated as "PDM"). The WSU 26/2 / WEU 26/2 serves as a protective cut-off device to protect hazardous areas on powerdriven machinery. The machinery may be:

- plastics machinery
- stackers
- settling machinery in the stoneworking industry
- machining centers



The WSU/WEU 26/2 must not be used as a hand or finger guard.

3 Description of Function

The WSU and WEU are mounted separately in die-cast housings. Each has its own power supply (*Fig. 2*). The WSU contains a clock generator and the sender diode. The diode emits infrared pulses at the clock rate set by the generator, which are evaluated by the receiver unit WEU if the light path is uninterrupted.

The WEU contains the output relays A and B, which pick up if the light path is uninterrupted. If the light path or the connection between terminals 10 and 11 on the WSU is interrupted (testing), both relays are released.



Fig. 2: Principle of function of the WSU/WEU 26/2, AC version

4 Possible Areas of Application

4 Possible Areas of Application and Application Conditions

4.1 Possible Areas of Application

The WSU/WEU provides access protection for hazardous areas (*Fig. 3*).

4.2 Application Conditions

Safe cut-off can only be effected when the light beam diameter of 23 mm is fully covered.

The protective function of the WSU/WEU is ensured when the conditions set out in the adjacent box are met.

The power-driven machinery ("PDM") must be controllable by electrical means.

The dangerous movement of the machine must be able to be stopped at any time.

The WSU/WEU must be positioned so that entry into the hazardous area is only possible by breaking the light beam.

The *command unit* must be positioned so that it cannot be activated from the hazardous area.

5 Mechanical Arrangement

SICK WSU 26/2 - WEU 26/2

5 Mechanical Arrangement and Mounting

5.1 Safety distance

The WSU/WEU must be attached such that, if the light beam is broken during hazardous movement of the machinery, the point-of-operation can only be reached when this hazardous movement has ceased. For this purpose, a safety distance S must be maintained between the nearest boundary of the point-of-operation and the light beam (*Fig. 4*). The safety distance depends on the machine stopping time and on the approach speed of the personnel.

The machine stopping time must be determined by repeating measurements under practical conditions. 1.6 m/s is the recommended approach speed. The safety distance is calculated as follows:

$S = v (t_1 + t_2) + C$

S Safety distance (mm)

- v Approach speed 1.6 m/s
- t, Machine stopping time (ms)
- t, Response time of WEU (22 ms)
- C Dependent on number of beams
 - (1, 2, or 3), see Table 1



Fig. 4: Safety distance to light beam

Table 1 shows which C value must be used for which application.

| Number of beams | 1 | 2 | 3 | |
|-------------------|------|-----|------|--|
| Height of beam(s) | 750 | 400 | 300 | |
| above floor (mm) | | 900 | 700 | |
| | | | 1100 | |
| С | 1200 | 850 | 850 | |

Table 1: Height of beams above floor



pr EN 999 Safety of machinery Approach speed of body parts for arrangement of protective systems The WSU/WEU must be attached such that, if the light beam is broken during hazardous movement of the machinery, the pointof-operation can only be reached when the power-driven machinery is no longer in a hazardous state.

For this purpose, a safety distance must be maintained between the light beam and the nearest boundary of the point-of-operation. This safety distance is determined according to pr EN 999.

People within the hazardous area but outside the light beam are not detected. It must, however, be ensured that any hazardous state can only be initiated when there is no one in the hazardous area.

Use and mounting of the protective systems is subject to the relevant official rules and regulations. These provisions differ depending on the area of application.

5.2 Mechanical Mounting

The WSU and WEU units can be mounted on one of the sides of their housing or using the mounting bracket, depending on site circumstances. The mounting bracket greatly assists alignment. The devices can be mounted in any operating position. However, the WSU and WEU should be mounted such that the axis of the light beam emitted by the WSU always matches the axis of the WEU optic (alignment sight).



If, for reasons of space, the devices need to be arranged as shown in *Figures 5 a and b*, hexagon screws must be used.



5.3 Multiple Safeguarding

When using two WSU/WEU units in a protective system, the possibility of mutual interference must be excluded. Since the light beam of the WSU diverges, the cross-section of the beam increases as the distance between the WSU and WEU grows. The following conditions must therefore be met when arranging the WSU/WEU:

5.3.1 Mutual Interference

The light beam of the WSU must only be received by the corresponding WEU. To prevent mutual interference between several WSU/WEU installations arranged adjacent to or above each other, the specified beam diameters must be taken into account when mounting the devices (*Fig. 6*).



There are two versions of the WSU, for operating ranges 0.5 ... 18 m and 15 ... 70 m. The WSU must not be used for operating ranges below 15 m. The operating range is given on the rating plate.



Fig. 6: Safeguarding a hazardous area with WSU/WEU



Fig. 7: Mounting of two WSU/WEU units in series
5.4 Corner mirrors

In conjunction with corner mirrors, the WSU/WEU provides multisided, two-beam access protection (*Fig. 8 and 9*).



Fig. 8: Multi-sided protection of hazardous areas



The use of corner mirrors reduces the scanning range of the WSU/WEU system as cited in the table.

| Number of mirrors | Reduced scanning range | Reduced scanning range |
|-------------------|------------------------|------------------------|
| | 0.5 18 m vvS O | 15 /0 m vvS O |
| 1 | 17 m | 67 m |
| 2 | 15.5 m | 61 m |
| 3 | 13 m | 51 m |
| 4 | 11 m | 42 m |

Tab. 2: Reduction in scanning range when using corner mirrors



Fig. 9: Two-beam protection with a WSU/WEU 26 system



The use of more than 2 mirrors requires a very accurate alignment.

6 Mounting



6.2 Detecting Reflections

The light beam must not be unintentionally reflected back to the receiver by reflective surfaces. Reflections can be detected as follows:



Cover the light beam between the sender and receiver fully with an obstacle (100 mm x 100 mm) and slowly move the obstacle from the sender unit to the receiver unit.

While this is happening the green LED on the WEU must not light up. If it lights up even just briefly during this check, reflection is occurring.

See also 8. Commissioning.



Fig. 10: Incorrect mounting: reflective object in divergent light beam. No detection of the obstacle due to reflection. No protection.



Fig. 11: Correct mounting, correctly aligned: reflective object outside divergent light beam. No reflection. The obstacle is clearly detected.



Fig. 12: Distance a as a function of scanning range SR

7 Electrical Connection

7 Electrical Connection

7.1 General Introduction

Depending on type, the WSU/WEU 26/2 photoelectric safety switch is available for a supply voltage of

- 24 V DC
- 115 V AC or
- > 230 V AC.

The rating plate gives details.

The two system components must be of the same voltage version and the same scanning ranges. Single- or fine-wire conductors up to 1.5 mm² can be connected to the screwless terminals (to VDE 0607). Stripping length: 11 mm. At least two outputs must be connected to the downstream machine controller (*Fig. 20/21*). Each of the two outputs (NO contacts) must be assigned an electromagnetic switching element.



The electrical connection of the WSU/WEU must only be made or changed with the power disconnected.

Unscrew the housing cover to connect the WSU/WEU with a PG connector.

Before connection, check that the supply voltage and mains frequency on-site are consistent with the specifications on the rating plate.

The cable is fed through the PG connector and connected inside the device, or connected to the equipment plug. The wiring diagram is depicted again on the housing cover of the respective device.

The enclosure rating for the devices can only be guaranteed when the cable is properly clamped in the PG connector and the housing seals fit perfectly. Where long leads are used, the cable cross-sections should be chosen to ensure the devices are always supplied with the required voltage (see Technical Data).

Arc-suppression elements are essential under inductive load! Arc-suppression elements must be connected in parallel with the inductance. Connection in parallel with the output contact is not permitted.

Diodes must **not** be used as arc-suppression elements.





7.2 Wiring Diagram



Connecting leads max. 1.5 mm²

| WSU | | | WEU | |
|---------------------|-----|---------|-----------------|-------------------|
| Test contact (10, 1 | 11) | | Outputs (4 - 9) | |
| Floating | Ú | 24 V DC | Umax. | 250 V AC |
| Q | T | 10 mA | lmax. | 2 A per output |
| Opening time | t | ≥ 50 ms | lmin. | 0.02 A per output |







16 Fig. 17: Pin assignment WSU/WEU 26/2, AC/DC version with equipment plug (15 + PE)

8 008 692/9-12-99 Technical Description · WSU/WEU 26-2 © SICK AG · Safety Systems · Germany · All rights reserved



Fig. 19: Cable receptacles 15 + PE



Fig. 20: WSU/WEU 26/2 with Safety Interface LCU-X





20 Fig. 22: Example of a connection with one WSU/WEU-26 system



8 Commissioning

SICK WSU 26/2 - WEU 26/2

8 Commissioning

8.1 Alignment of WSU and WEU

After checking the electrical connections, loosen the fixing screws on the WSU/WEU and align the devices to each other roughly using the alignment sight. For further alignment keep pressing button S or jumper terminals 10 and 11 on the WSU and switch on the devices. When this is done the LED on the WSU (yellow LED) lights up (*Fig. 24*).

Align the devices to each other so that the green and yellow LEDs on the WEU light up.

For optimum alignment, ascertain the limits of the emitting and receiving ranges by swiveling the WSU and WEU horizontally and vertically one after the other. Just before the limit of the optical range the yellow LED on the WEU begins to flash (*Fig. 26*). Beyond the optical range the red LED on the WEU lights up.

Then secure the WSU and WEU respectively in the middle of the resulting ranges. The yellow LED on the WEU must be permanently lit.

8.2 Alignment of WSU and WEU with Alignment Aid AR 60

For precise alignment of the WSU and WEU the alignment aid AR 60 is available.

The alignment aid is clamped in front of the WSU and WEU respectively on a bracket (*Fig. 25*), which is mounted underneath the optic and held in place by two screws.

The AR 60 emits a visible laser beam which exactly marks the optical axes of WSU and WEU if they are correctly mounted.

8.3 Checking

Incorrect alignment may mean that an obstacle is not detected or that operational safety is not attained (*Fig. 24*).

The functional safety of the photoelectric safety switch is checked by breaking the light beam continually and along its entire length, from just in front of the WEU back to the WSU (surface area 100 mm x 100 mm). While this check is being performed, the red LED on the WEU must remain continuously lit. If it does not, investigate the diversion of the light beam between the WSU and the WEU (reflection may be occurring, see 6.2 Detecting Reflections).

A function check of this kind must be carried out

- daily prior to start of production,
- after any change in the WSU/ WEU configuration,
- after any servicing or maintenance work on the protective system.







Fig. 25: Laser alignment aid AR 60 and WSU/WEU

9 Maintenance

9 Maintenance

The front screens of the WSU and WEU should be cleaned at regular intervals, according to the site conditions. The screens must only be cleaned with a clean, soft cloth or with cotton wool. Use plastic cleaner as the cleaning agent.

10 Commissioning

Since the WSU/WEU is a protective system, it is recommended that the system be commissioned into operation by an expert. Experts are deemed to be only persons trained in the handling of such safety equipment who are

- employees of SICK,
 employees of SICK subsidiaries and representatives abroad,
- employees of companies who operate large quantities of SICK safety equipment at their premises, provided they have been trained by SICK and have been assigned by their employers to perform such duties.

11 Malfunctions

11.1 Diagnostic Elements

The LEDs on the WSU and WEU indicate the following operating states (*Fig. 26*):

| EU | WSU | WEU | |
|----|--------|------------------|--|
| | yellow | green yellow red | |



| | | Continuously lit Off | yellow yellow | Operating voltage applied (test contact closed) No operating voltage applied or test active (For duration of test) |
|--|------------------|--|---|---|
| | Continuously lit | green yellow red yellow + red | Light beam of sender unit reaching receiver Sufficient light received Light beam broken, briefly during test Interference of another emitter element | |
| | | Flashing | yellow | Insufficient light received, unit still functioning |
| | | Off | green yellow red | No operating voltage applied, light beam broken, test performed Light beam broken, testing performed, no operating voltage applied No operating voltage applied, light received from sender |

Tab. 4: Functioning of the LEDs

Simple malfunctions can be rectified by referring to the chart below. Before opening up the units clean the housing thoroughly to prevent dirt entering the interior.



Do not touch any electrical connections when the unit is open and switched on.

| Fault | Cause | Testing and remedy |
|---|---|---|
| LED on WSU not lit | No power supply | Check voltage |
| | Break between terminals 10 and 11 (test contact) | Check passage |
| LED on WSU lit, | No power supply on WEU | Check voltage on WEU |
| none of the three LEDs on the WEU lit | Break at relay contact Relay defective | Replace unit |
| The red LED on the WEU | Unit out of alignment | Re-align WSU and WEU units |
| is permanently lit (no light being received) | Front screen dirty | Clean front screens of WSU and WEU |
| | Test input (sender) interrupted | Check testing |
| | Receiver WEU defective | Replace unit |
| | Sender WSU not emitting | On WSU briefly switch power off and on again (min. 1 s) |
| | Sender WSU defective | Replace unit |
| The yellow LED on the WEU flashes | Units or corner mirrors out of alignment | Adjust units or comer mirrors to optimum alignment |
| (insufficient light being received) | Front screen of WSU/WEU or comer mirror dirty | Clean front screen or corner mirror |
| The yellow and red LEDs | Electronics activated: | On WEU briefly switch power off and on again (min. 1 s) |
| on the WEU are permanently lit | Interference of another emitter element | WEU must only respond to the corresponding WSU |
| | Electronic card defective | Replace unit |

12 Technical Data WSU 26/2 / WEU 26/2

12 Technical Data

Dimensions Protective field range 0.5 ... 18 m, 15 ... 70 m Number of beams 1 beam Light beam diameter 23 mm Sender/receiver unit Supply voltage (Uv) 24 V DC ± 20 % 230 V DC ± 10 % / - 15 % 115 V DC ± 10 % / - 15 % Ripple Max. 5 % of U 48 ... 62 Hz with AC version Frequency Input, sender Test contact Test time max. 150 ms Min. opening time of NC contact for test 75 ms Power consumption (typical) 24 V 115 V 230 V Voltage version 4W 7W 7W Sender unit Receiver unit 6 W 10 VA 10 VA Synchronization Optical Relay max. operating frequency 0.2 Hz Outputs (1 operation in 5 s) Switching current (max./min.) 2 A / 0.02 A Switching voltage (max./min.) 250 V AC / 24 V DC ≤ 22 ms Response time IP 67 Connection cable: PG connector: Connection plug: IP 65 Front screen heating As standard Operating data Protection class I IP 65 (connection plug) Enclosure rating IP 67 (PG connector) Satisfies type 4 requirements Safety category Requirements To pr EN 61496 Part I/Part II Ambient operating – 25 ... + 55 °C temperature – 25 ... + 70 °C Storage temperature Air humidity 15 ... 95 % 5 g, 10 ... 55 Hz to IEC 68-2-6 Vibrostability 10 g, 16 ms to IEC 68-2-29 Impact resistance Weight Sender unit Approx. 0.9 ... 1.3 kg Receiver unit Approx. 1.0 ... 1.4 kg

13 Dimensional Drawing





Dimensional Drawing WSU 26/2-xx4 and WEU 26/2-xx4







14 At a glance: What is new about the WSU/WEU 26/2 in relation to the WSU/WEU 26?

Previously: WSU 26 / WEU 26 Now: WSU 26/2 / WEU 26/2

- The optical axis of the WSU/WEU 26/2 is shifted 6 mm toward the device connection.
- There are two terminals for connection of the power supply: terminal 1/2 and terminal 3.
- Voltage versions
 - 230 V AC 115 V AC
 - 24 V DC
- A new adapter is required for AR 60.
- No fiber-optic cable version is available.
- An additional marking on the side identifies the middle of the beam.
- The scanning ranges have changed:

 WSU/WEU 26
 WSU/WEU 26/2

 0.5 ... 30 m
 0.5 ... 18 m

 30 ... 60 m
 15 ... 70 m

For each range segment there is a sender **and** a receiver.

The beam diameter has changed:

WSU/WEU 26 WSU/WEU 26/2 33 mm 23 mm

- Connector version: the previous connector no longer complies with requirements for clearance and creepage distances (VDE 0160 05/ 88 and VDE 0110).
- New front screen: may only be cleaned with plastic cleaner.
- The power consumption has increased:

WSU/WEU 26:

WSU/WEU 26/2: 22 ms



Components of the (new) WSU/ WEU 26/2 system cannot be combined with components of the (old) WSU/WEU 26 system. When exchanging in the event of repair please note that the following combinations are not possible:

| WSU 26 | with | WEU 26/2 |
|----------|------|----------|
| WSU 26/2 | with | WEU 26 |

Exchange in pairs.

| WSU/WEU 26 | WSU/WEU 26/2 | Version |
|--------------|--------------|--------------|
| 5 VA / 7 VA | 7 VA / 10 VA | 115/230 V AC |
| 3 W / 5 W | 4 W / 6 W | 24 V DC |
| Response tim | e | |

20 ms

15 Selection Table

SICK WSU 26/2 - WEU 26/2

15 Selection Table WSU / WEU

| Voltage | Scanning | Termination | Sender unit | | Receiver unit | |
|----------|----------|----------------|---------------|--------------|---------------|--------------|
| _ | range | type | Туре | Order number | Туре | Order number |
| 230 V AC | 0.5 18 m | PG | WSU 26/2-110 | 1 015 615 | WEU 26/2-110 | 1 015 616 |
| | | Plug | WSU 26/2-111 | 1 015 712 | WEU 26/2-111 | 1 015 713 |
| | | Plug *) | WSU 26/2-113 | 1 015 715 | WEU 26/2-113 | 1 015 715 |
| | | Plug *) | | | WEU 26/2-112 | 1 015 714 |
| | | Plug 15 + PE*) | WSU 26/2-114 | 1 015 834 | WEU 26/2-114 | 1 015 835 |
| | 15 70 m | PG | WSU 26/2-210 | 1 015 731 | WEU 26/2-210 | 1 015 743 |
| | | Plug | WSU 26/2-211 | 1 015 733 | WEU 26/2-211 | 1 015 744 |
| | | Plug *) | WSU 26/2-213 | 1 015 736 | WEU 26/2-213 | 1 015 748 |
| | | Plug *) | | | WEU 26/2-212 | 1 015 746 |
| | | Plug 15 + PE*) | WSU 26/2-214 | 1 015 840 | WEU 26/2-214 | 1 015 841 |
| | 0 5 4 0 | DC | | 4 045 747 | | 4 045 740 |
| TIS V AC | 0.5 18 m | PG Dive | VVSU 26/2-120 | 1 015 717 | VVEU 26/2-120 | 1 015 7 18 |
| | | Plug *) | VVSU 26/2-121 | 1 015 7 19 | VVEU 26/2-121 | 1 015 720 |
| | | Flug *) | VV3U 26/2-123 | 1 015 725 | VVEU 26/2-123 | 1 015 722 |
| | | Plug 15 + PF*) | \ \ | 1 015 836 | WEU 26/2-122 | 1 015 837 |
| | 15 70 | | VVSU 20/2-121 | 1 015 030 | | 1 015 740 |
| | 15 70 m | PG | VVSU 26/2-220 | 1 015 738 | VVEU 26/2-220 | 1 015 749 |
| | | Plug | VVSU 26/2-221 | 1 015 740 | VVEU 26/2-221 | 1 015 750 |
| | | Plug *) | VVSU 26/2-223 | 1015/3/ | VVEU 26/2-223 | 1 015 505 |
| | | Dlug 15 ± DE*) | | 1 015 040 | VVEU 26/2-222 | 1 015 751 |
| | | Flug 15 + FE*) | VV30 26/2-224 | 1 015 642 | VVEU 20/2-224 | 1 013 043 |
| 24 V DC | 0.5 18 m | PG | WSU 26/2-130 | 1 015 724 | WEU 26/2-130 | 1 015 725 |
| | | Plug | WSU 26/2-131 | 1 015 726 | WEU 26/2-131 | 1 015 727 |
| | | Plug *) | WSU 26/2-133 | 1 015 730 | WEU 26/2-133 | 1 015 729 |
| | | Plug *) | | | WEU 26/2-132 | 1 015 728 |
| | | Plug 15 + PE*) | WSU 26/2-134 | 1 015 838 | WEU 26/2-134 | 1 015 839 |
| | 15 70 m | PG | WSU 26/2-230 | 1 015 745 | WEU 26/2-230 | 1 015 504 |
| | | Plug | WSU 26/2-231 | 1 015 747 | WEU 26/2-231 | 1 015 753 |
| | | Plug *) | WSU 26/2-233 | 1 015 739 | WEU 26/2-233 | 1 015 755 |
| | | Plug *) | | | WEU 26/2-232 | 1 015 754 |
| | | Plug 15 + PE*) | WSU 26/2-234 | 1 015 844 | WEU 26/2-234 | 1 015 845 |

*) See electrical wiring diagram



Selection of plug variant, WSU/WEU

Since 1989 VDE 0160 05/88 and VDE 0110 have stipulated doubled clearance and creepage distances. In the following cases the necessary clearance and creepage distances of the 6-PE Hirschmann connecting plug on the WEU are not met:

| Supply voltage WEU | Voltage at WEU output relays | Remarks |
|-----------------------|---------------------------------|---|
| 230 V AC | 230 V AC | Only in case of separated circuits/phases (e.g. L1 to L2) |
| 230 V AC | 24 V DC | _ |
| 24 V DC | 230 V AC | _ |

In order to meet the VDE requirements for clearance and creepage distances in these cases, the square 15-pin + PE plug must be used.

14.1 Conversion List

| WSU to be | Nex type 26/2 | | | |
|------------|----------------|-----------|------------------|-----------|
| replaced | Scanning range | 0.5 18 m | Scanning range 1 | l5 70 m |
| WSU 26-110 | WSU 26/2-110 | 1 015 615 | WSU 26/2-210 | 1 015 731 |
| WSU 26-111 | WSU 26/2-111 | 1 015 712 | WSU 26/2-211 | 1 015 733 |
| WSU 26-112 | WSU 26/2-113 | 1 015 716 | WSU 26/2-213 | 1 015 736 |
| WSU 26-120 | WSU 26/2-120 | 1 015 717 | WSU 26/2-220 | 1 015 738 |
| WSU 26-121 | WSU 26/2-121 | 1 015 719 | WSU 26/2-221 | 1 015 740 |
| WSU 26-130 | WSU 26/2-130 | 1 015 724 | WSU 26/2-230 | 1 015 745 |
| WSU 26-131 | WSU 26/2-131 | 1 015 726 | WSU 26/2-231 | 1 015 747 |
| WSU 26-132 | WSU 26/2-133 | 1 015 730 | WSU 26/2-233 | 1 015 739 |
| WSU 26-210 | | | WSU 26/2-210 | 1 015 731 |
| WSU 26-211 | | | WSU 26/2-211 | 1 015 733 |
| WSU 26-212 | | | WSU 26/2-213 | 1 015 736 |
| WSU 26-220 | | | WSU 26/2-220 | 1 015 738 |
| WSU 26-221 | | | WSU 26/2-221 | 1 015 740 |
| WSU 26-230 | | | WSU 26/2-230 | 1 015 745 |
| WSU 26-231 | | | WSU 26/2-231 | 1 015 747 |
| WSU 26-232 | | | WSU 26/2-233 | 1 015 739 |
| | | | | |

| WEU to be | New type 26/2 | | | | | |
|------------|------------------|-------------------------|--------------|--------------------------------------|--|--|
| replaced | Scanning range (| Scanning range 0.5 18 m | | ange 0.5 18 m Scanning range 15 70 m | | |
| WEU 26-710 | WFU 26/2-110 | 1 015 616 | WFU 26/2-210 | 1 015 743 | | |
| WEU 26-712 | WEU 26/2-112 | 1 015 713 | WEU 26/2-211 | 1 015 744 | | |
| WEU 26-713 | WEU 26/2-113 | 1 015 715 | WEU 26/2-213 | 1 015 748 | | |
| WEU 26-720 | WEU 26/2-120 | 1 015 718 | WEU 26/2-220 | 1 015 749 | | |
| WEU 26-730 | WEU 26/2-130 | 1 015 725 | WEU 26/2-230 | 1 015 504 | | |
| WEU 26-731 | WEU 26/2-131 | 1 015 727 | WEU 26/2-231 | 1 015 753 | | |
| WEU 26-732 | WEU 26/2-132 | 1 015 728 | WEU 26/2-232 | 1 015 754 | | |
| WEU 26-733 | WSU 26/2-133 | 1 015 729 | WEU 26/2-233 | 1 015 755 | | |

16 Selection Table, Accessories SICK WSU 26/2 – WEU 26/2

16 Selection Table, Accessories

| Description | | Order number |
|--|--------------------------|--------------|
| Alignment aid AR 60, complete | | 1 015 741 |
| Adapter for alignment aid AR 60 | | 4 031 156 |
| Mounting bracket for WSU/WEU | | 2 007 900 |
| Corner mirror PSK 1, for scanning ra | .nge 0.5 18 m | 1 005 229 |
| Mounting set for PSK 1 | 0 | 2 012 473 |
| Hinged bracket for corner mirror PS | K 1 (x 1) | 2 009 292 |
| Corner mirror PNS 105-1, for scann | ing range 15 70 m | 1 004 076 |
| Corner mirror PSK 45 | 0 0 | 5 306 053 |
| Cable receptacle, straight, 6 + PE (p | olastic) | 6 006 612 |
| Cable receptacle, angled, 6 + PE (pla | astic) | 6 006 613 |
| Cable receptacle, 15 + PE, lateral cal | ble outlet, PG 16 | 2 019 076 |
| Cable receptacle, 15 + PE, straight ca | able outlet, PG 13.5 | 2 019 075 |
| | | |
| Arc-suppression element 0.22 μ F + 2 | 220 Ω (115 230 V) | 6 001 224 |
| Arc-suppression element 2.2 μ F + 10 | DO Ω (24 V) | 6 001 225 |
| | | 1 012 110 |
| Switching amplifier LCU-X | 24 V DC | 1 013 410 |
| Switching amplifian (PILZ) | | |
| Switching amplifier (FILZ) | | 6 010 808 |
| Switching amplifier 1 51 1 | | 6 010 809 |
| | 230 V AC | 0 010 007 |
| Switching amplifier PST 3 | 24 V DC | 6 008 424 |
| | 230 V AC | 6 008 423 |
| Switching amplifier PNOZ 8 | 24 V DC | 6 010 810 |
| 0 1 | 230 V AC | 6 010 811 |
| PG cable gland PG 21 | | 5 305 978 |
| for use of 2 cables with PNOZ 8 | | |
| | | |
| PG extension PG 13.5 to PG 21 | | 5 306 052 |
| for use of 2 cables with PNOZ 8 | | |
| | | |
| | | |

SIGUARD safety systems - SIGUARD 3SE7 cableoperated switches - Safety Int.



Overview

SIGUARD 3SE7 cable-operated switches – Safety Integrated

2 contact elements, one-side actuation, IP 5 degree of protection, latching to EN 18

- Cable length smaller than 6 , w/o latching or with latching (unlatching by pulling)
 - 3SE7 30 moulded-plastic enclosed to EN 0 47
 - 3SE7 10 moulded-plastic enclosed to EN 0 47
 - 3SE7 30 metal-enclosed to EN 0 41
- Cable length smaller than 25, w/o latching or with latching (unlatching by pushbutton or key)
 - 3SE7 50 metal-enclosed with dust protection and alignment opening
- Cable length smaller than 50 , w/o latching or with latching (unlatching by pushbutton or key)
 - 3SE7 40 metal-enclosed with dust protection
- Conveyor belt unbalance protection device, with latching, (unlatching by pushbutton)
 - 3SE7 10 metal-enclosed
- 2 x 2 contact elements, two-side actuation, IP 5 degree of protection, latching to EN 18
- 2 cables with lengths smaller than 50, with latching (unlatching by pushbutton)
 - 3SE7 60 metal-enclosed

Area of application

SIGUARD cable-operated switches are used for monitoring or for EMERGENCY- STOP facilities on particularly endangered system sections.

As the effective range of a cable-operated switch is limited by the length of the cord, large systems can also be protected.

SIGUARD cable-operated switches (requiring pulling at both ends) and of the conveyor belt off-track protection device are used primarily for monitoring very long belt systems.

Standards and specifications

Switches with latching for use in EMERGENCY-STOP facilities comply with EN 18. The contacts of the SIGUARD cable-operated switches and of the belt tracker are positively driven.

Mode of operation

SIGUARD cable-operated switches with one-side actuation are held in free position by the pre-tension force of the turnbuckle. With versions $3SE7 \ 110, -210, -230$, both contacts $(1 \ 0 + 1 \ C)$ are closed in this state. One contact opens in case of cable rupture, the other in case of cable pull.

With versions 3SE7 40, -150, -230, two contacts are available for signalling cable rupture or pull. The NO contact is used, for example, for signalling purposes.

On switches with interlocking, the locking must be deactivated beforehand in order to return the SIGUARD cableoperated switch to its free position.

Technical data

| 3SE7 | | |
|------------------------------|---|--|
| Standards and specifications | IEC 0 47-5-1/EN 0 47-5-1/ DIN VDE 0660 Part 200 | |
| | EN 60 04-1 | |
| Enclosure | GD-Al alloy, color-painted, jet-black RAL 005 | |
| Cover | Thermoplastic, shock-resistant | |
| • 3SE7 10, 2SE 10, 3SE7 30 | Metal | |
| Degree of protection | IP 65 acc. to EN 0 29/DIN VDE 0470-1 | |
| Contact material | Fine silver | |
| Ambient temperature | -25 °C to +70 °C | |
| Type of connection | M 3.5 screw connection, self-releasing terminal clamp | |
| Actuation | By pulling or rupture of the cable | |
| Fixing | Designed for M 5 | |
| Mounting spacing | 30 m and 40 m | |
| Cable entry | 1 x Pg 13.5 (2 x Pg 16 for 3SE7 60, 3SE7 10) | |
| Electrical design | IEC 0 47-5-1, electrically isolated contacts | |
| Electrical loading | 400 V AC 6 A (AC-15) | |
| Min. loading | 24 V AC/DC 10 mA | |
| Short-circuit protection | 6 A (slow) | |
| Mechanical endurance | > 1 x 10 ⁶ operating cycles | |

| Approvals | UL/CSA |
|-----------|--------|
| | • |

SIEMENS

SIGUARD Seilzugschalter

3SE7140-... 3SE7150-...

Deutsch

English

Betriebsanleitung

Anwendung: Sicherheits-Seilzugschalter werden an den Stellen eingesetzt, wo ein Not-Aus-Befehl von jedem Punkt einer Maschine, einer Einrichtung oder einer Anlage erreichbar sein muß. Durch Zug an der vorgespannten Reißleine wird ein Not-Aus-Befehl geschaltet.

Aufbau/Wirkungsweise: Bei vorgespanntem Drahtseil sind die Kontakte 21-22 geschlossen und die Kontakte 13-14 geöffnet. Bei Seilzug und bei Seilriß werden die Kontakte 21-22 geöffnet und 13-14 geschlossen. Bei Seilzugschaltern mit Verriegelung werden bei Seilzug oder Seilriß die Kontakte 21-22 im geöffneten und 13-14 im geschlossenen Zustand verriegelt. Die Entriegelung kann durch Druckknopf oder Schlüsselentriegelung erfolgen.

Das Entriegeln ist nur in Mittelstellung - vorgespannte Stellung - möglich.

Montage: Bei der Montage ist der Schalter so weit vorzuspannen, bis sich die Schaltnocke in Mittelstellung befindet.

Der Seilzugschalter muß so montiert werden, daß ein Entriegeln von Hand gefahrlos möglich ist.

Vor Anbringen des Zugseiles muß der Mantel im Klemmbereich vom Drahtseil entfernt werden. Das Drahtseil ist entsprechend Montagehinweise zu montieren.

Da sich bei Seilzug die Seilkauschen verformen, sollte das Seil nach der Montage mehrmals kräftig gezogen werden. Anschließend muß das Seil mit einer Seil-Klemme oder über die Augenschraube bzw. Spannschloß nachgespannt werden.

Bei Abspannlängen über 10 m sind Seilunterstützungen erforderlich. Bedingt durch das Wärmedehnungsverhalten des Seiles, wird mit zunehmender Seillänge der Umgebungstemperaturbereich eingeschränkt.

Operating Instruction

Application: Emergency stop pull-wire switches are employed wherever an emergency stop command must be available at any point on a machine, device or plant. An emergency stop command is triggered when pulling the pretensioned tug line

Design/Function: With the wire pretensioned the contacts 21-22 are closed and 13-14 are open. Contacts 21-22 open and 13-14 close if the wire is pulled or breaks. With emergency stop pull-wire switches with latching contacts

21-22 are latched in the opened and 13-14 in the closed condition if the wire is pulled or in case of wire break. Unlatch the contacts by using push button, or key turn.

Unlatching is only possible in mid-position (pretensioned position).

Installation: When fitting, pretension the switch until the switching actuator is in the middle position.

Fit the emergency stop pull-wire switch so that it is possible to savely unlatch it manually.

Remove the sleeve in the pull wire grip area before fitting the pull wire. Fit the pull wire in accordance with the assembly notes Firmly pull on the wire several times after fitting, as the wire thimble of the pull wire can be deformed. Following this, re-tension the wire with a wire clamp or via the eye bolt or tensioner. A wire support is required when the wire is spanned over a length exceeding 10 m.

Due to the thermal expansion of the wire, the ambient temperature range is limited as the wire length increases.

Bestell-Nr.: 3ZX1012-OSE70-2AN1

Technische Daten

Angewandte Normen:

Gehäuse: Deckel: Schutzart: Schaltsystem:

Anschlußart:

Kabeleinführung:

Seillänge:

Mech. Lebensdauer: Zul. Betriebstemperatur: zul. Elektr. Belastung: Kurzschlußfestigkeit: IEC 947-5-1/EN 60947-5-1 DIN VDE 0660-200 GK-AL Legierung, farblackiert schlagfester Thermoplast IP 65 nach IEC 529/EN 60 529 / ⊖ gem. IEC 947-5-1 1 Öffner- und 1 Schließerkontakt,

Sprungkontakt Öffnerkontakte zwangsgeführt Schraubanschluß M3,5 ; selbstabhebende Klemmbügel $3SE7140... = 1 \times Pg 13,5$ $3SE7150... = 2 \times Pg 13,5$ 3SE7140... max. 50 m3SE7150... max. 25 m(Umgebungstemperaturbereich beachten) 10^7 Schaltspiele -25° C bis $+70^{\circ}$ C (Seillänge beachten) $400 \vee AC / 6 A (AC-15)$ 6 A (träge)

Order-Nr.: 3ZX1012-OSE70-2AN1

Technical Data

Conformity to standards:

Housing:

Cover: Protection class:: Schaltsystem: Contact system:

Fixing: Cable entry:

Wire length:

Mech. life: Ambient temperature: Max. electrical load: Short circuit resistance: IEC 947-5-1/EN 60947-5-1 DIN VDE 0660-200 GK-AL alloy, colour painted thermoplastic, unbreakable IP 65 DIN VDE 0470-1 1 NC- and 1 NO-contact snap action contact, NC-contact positive break Screw connection M3.5; self-lifting clamps 3SE7140-... = Pg 13,5 3SE7150-... = 2x Pg 16 3SE7140-... max. 50 m 3SE7150-... max. 25 m (Take note of ambient temperature range) 10⁷ cycles -25° C to + 70° C (take note of wire length) 400 V AC / 6 A (AC 15) 6 A (time lag)

1. Maßbilder/Dimension drawings







3SE7140-...

1BD

1CD



2. Schaltbilder/switch diagramm 3SE7150-...

3SE7140-... AUS EIN ON Seilriß Wire bre AUS ക്ക Ó Ś ÷ Seilriß Wire br 21-22 Fig. 1 Fig. 2 Fig. 3 21-22 <u>°</u> 13 ____ 13, 13 _____ ²¹_0 ²¹_0 02 21 0²² 3. Montagehinweise/assembly notes re [°C] 10 15 20 25

